

PRODUCER USA TRIM PRESS SPECIFICATIONS

MODEL		TP-20	TP-30	TP-40	TP-50
MAX. TRIM FORCE	TON	22	33	44	55
MAX. PULL OUT FORCE	TON	4.62	4.9	5.9	6.4
MAX. STROKE	IN	27.55	30	32	32
MAX. DAYLIGHT -(RAM UP)	IN	30.5	34	37	37
DAYLIGHT (SHUT HEIGHT)	IN	2.95	4	5	5
TIE BAR DIAMETER	IN	2.95 X 4	3.15 X 4	3.35 X 4	3.5 X 4
DISTANCE BETWEEN TIE BARS	IN	23 X 11	32 X 24	36 X 30	38 X 28
DIE SPACE (MOVING PLATEN)	IN	36 X 20	40 X 28	42 X 32	44 X 34
DIE SPACE (BASE PLATEN)	IN	36 X 24	40 X 32	42 X 36	44 X 36
HOLE SIZE IN BASE PLATEN	IN	12 X 12	16 X 14	18 X 15	20 X 18
HEIGHT TO BASE PLATEN	IN	36.4	36.4	36.4	36.4
FLOOR SPACE	IN	57.1 X 36.4	62 X 52	64 X 52	68" X 54"
T-SLOTS IN PLATEN		5/8-11 UNC	5/8-11 UNC	5/8-11 UNC	5/8-11 UNC
ELECTRIC MOTOR	HP	13.5	15	20	20
RAPID CLOSING SPEED	RPM	350	350	350	325
PRESSING SPEED	RPM	120	120	120	120
RETURN SPEED	RPM	350	350	350	325
POWER SUPPLY		220-480 VAC	220-480 VAC	220-480 VAC	220-480 VAC
AIR (80PSIG) PIPE SIZE		3/8" NPT	3/8" NPT	3/8" NPT	3/8" NPT
OIL TANK CAPACITY	GAL	53	105	105	120
APPROX. SHIPPING WEIGHT	TON	3.86	4.9	5.6	6.4
OVERALL DIMENSIONS (LXWXH)	IN	57 X 48 X 130	62 X 52 X 136	64 X 52 X 140	72 X 60 X 144